



Dart Aerospace Ltd.
1270 Aberdeen St
Hawkesbury, ON
K6A 1K7
Canada

Tel (613) 632-5200
Fax 613 632-5246

D4405-1**Job Sheet 198659****Part No:** D4405-1**Job Qty:** 3 pcs**Part Name:** Eye And Fork Swivel**Part Weight:** 0 lbs**Status:** New**Priority:** Medium**Job Created:** 8/1/19**Job Tracking No:****Due Date:** 8/16/19**Created By:** Chantal Lavoie**Type:** Stock**Description:****Note:** DWG REV A IPP rev A 11.05.24 new issue EC verified by:DD**Ship Via:****Bill of Materials****Job Routing**

Op No	Operation	Qty	Start Date	Due Date	Standard		Workcenter/Supplier		Sign-off
					Setup Hrs	Run Hrs	Workcenter / Supplier	Lead Time	
100	Purchasing	3 pcs	8/16/19	8/16/19	0.00	0.00	Purchasing - 1		
							Purchasing - 2		
							Purchasing - 3		
110	Packaging 2-1 - Receive - B4B	3 pcs	8/16/19	8/16/19	0.00	0.00	Packaging 2 - 1 - B4B		
							Packaging 2 - 2 - B4B		
							Packaging 2 - 3 - B4B		
							Packaging 2 - 5 - B4B		
							Packaging 2 - 4 - B4B		
							Packaging 2 - 6 - B4B		
							Packaging 2 - 7 - B4B		
							Packaging 2 - 8 - B4B		
							Packaging 2 - 9 - B4B		
							Packaging 2 - 10 - B4B		
							Packaging 2 - 11 - B4B		
							Packaging 2 - 12 - B4B		
							Packaging 2 - 13 - B4B		
							Packaging 2 - 14 - B4B		
							Packaging 2 - 15 - B4B		
							Packaging 2 - 16 - B4B		
							Packaging 2 - 17 - B4B		
							Packaging 2 - 18 - B4B		
							Packaging 2 - 19 - B4B		
							Packaging 2 - 20 - B4B		
							Packaging 2 - 21 - B4B		
							Packaging 2 - 22 - B4B		
							Packaging 2 - 23 - B4B		
							Packaging 2 - 24 - B4B		
							Packaging 2 - 25 - B4B		
							Packaging 2 - 26 - B4B		
							Packaging 2 - 27 - B4B		
							Packaging 2 - 28 - B4B		



Dart Aerospace Ltd.
1270 Aberdeen Street
Hawkesbury, ON K6A 1K7
CANADA
TEL.: 1 613 632-5200
Email: sales@dartaero.com
www.dartaerospace.com

Container No: S203765**Part:** D4405-1**Job No:** 198659**Serial No/Batch:** S203765**Revision:****Inspector:****Exp Date:****Instructions:** Various STC's

Date: 08/08/19

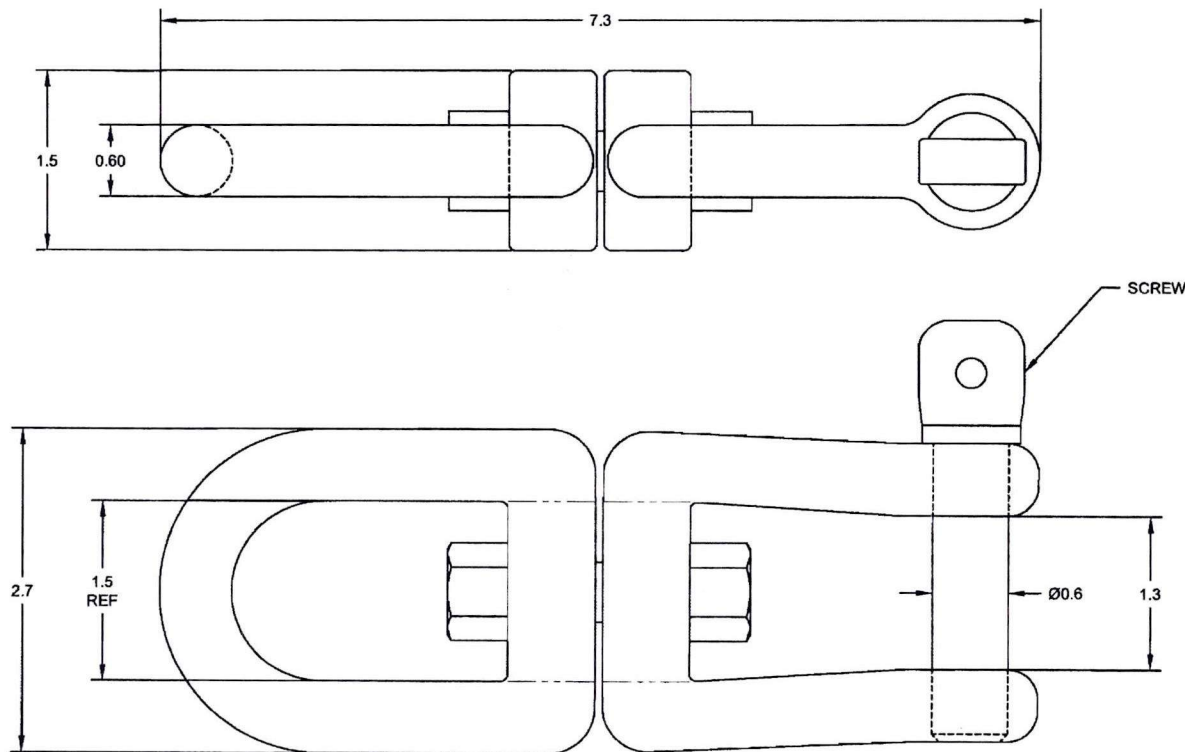
					Packaging 2 - 29 - B4B	
					Packaging 2 - 30 - B4B	
					Packaging 2 - 31 - B4B	
					Packaging 2 - 32 - B4B	
					Packaging 2 - 33 - B4B	
					Packaging 2 - 34 - B4B	
					Packaging 2 - 35 - B4B	
					Packaging 2 - 36 - B4B	
120 QC 6	3 pcs	8/16/19	0.00 0.00		QC 6 - 9	
					QC 6 - 68	
					QC 6 - 61	
					QC 6 - 40	
					QC 6 - 81	
130 Packaging 3-1 - Stock - B4B	3 pcs	8/16/19	0.00 0.00		Packaging 3 - 1 - B4B	
					Packaging 3 - 2 - B4B	
					Packaging 3 - 3 - B4B	
					Packaging 3 - 4 - B4B	
					Packaging 3 - 5 - B4B	
					Packaging 3 - 6 - B4B	
					Packaging 3 - 7 - B4B	
					Packaging 3 - 8 - B4B	
					Packaging 3 - 9 - B4B	
					Packaging 3 - 10 - B4B	
					Packaging 3 - 11 - B4B	
					Packaging 3 - 12 - B4B	
					Packaging 3 - 13 - B4B	
					Packaging 3 - 14 - B4B	
					Packaging 3 - 15 - B4B	
					Packaging 3 - 16 - B4B	
					Packaging 3 - 17 - B4B	
					Packaging 3 - 18 - B4B	
					Packaging 3 - 19 - B4B	
					Packaging 3 - 20 - B4B	
					Packaging 3 - 21 - B4B	
					Packaging 3 - 22 - B4B	
					Packaging 3 - 23 - B4B	
					Packaging 3 - 24 - B4B	
					Packaging 3 - 25 - B4B	
					Packaging 3 - 26 - B4B	
					Packaging 3 - 27 - B4B	
					Packaging 3 - 28 - B4B	
					Packaging 3 - 29 - B4B	
					Packaging 3 - 30 - B4B	
					Packaging 3 - 31 - B4B	
					Packaging 3 - 32 - B4B	
					Packaging 3 - 33 - B4B	
					Packaging 3 - 34 - B4B	
					Packaging 3 - 35 - B4B	
					Packaging 3 - 36 - B4B	
140 QC 21 - SA	3 pcs	8/16/19	0.00 0.00		QC 21 - SA - 21	
					QC 21 - SA - 70	
					QC 21 - SA - 53	

Part Op 110 - (Receive & Inspect for Damage & Mat'l Certs)
 Descriptions: 120 - (QC6- All purchased or subcontracted products)
 130 - (Identify as per dwg & Stock Location: *130-01*)
 140 - (QC21- Final Inspection - Work Order Release)

Job BOM				
Part / Item	Component Name	Quantity	Operation	Container
30365T35	Swivel Eye & Fork	3 pcs (1 ea)	100-Purchasing	5203762
Job Allocations				
Operation	Component Part	Required	Inventory	Allocated
100-Purchasing	30365T35	3	0	0
Part Specifications				
Specifications could not be found.				

Plex 8/1/19 8:02 AM Dart.Lavoie.Chantal

SPECIFICATION CONTROL DRAWING



RELEASED
2011-05-19

D4405-1 EYE AND FORK SWIVEL

NOTES:

- 1) MATERIAL: STAINLESS STEEL
- 2) FINISH: NONE
- 3) TOLERANCES: PER DART QSI 018 UNLESS OTHERWISE NOTED
- 4) UNITS: INCHES UNLESS OTHERWISE NOTED
- 5) BREAK SHARP EDGES: 0.005 TO 0.010 MAX
- 6) IDENTIFICATION: N/A
- 7) WEIGHT: 2.0 lbs APPROX
- 8) PREFERRED SUPPLIER McMASTER CARR PART NUMBER 30365T35
- 9) THIS PART IS NOT AIRWORTHY

A	NEW ISSUE	AJS	11.05.18
REV.	DESCRIPTION	BY	DATE
DESIGN	AJS	DART AEROSPACE LTD HAWKESBURY, ONTARIO, CANADA	
DRAWN	AJS		
CHECKED		DRAWING NO.	REV. A
MFG. APPR.		D4405	SHEET 1 OF 1
APPROVED		TITLE	SCALE
DE APPR.	N/A	EYE AND FORK SWIVEL - S.C.D	NTS
DATE	11.05.18	COPYRIGHT © 2011 BY DART AEROSPACE LTD THIS DOCUMENT IS PRIVATE AND CONFIDENTIAL AND IS SUPPLIED ON THE EXPRESS CONDITION THAT IT IS NOT TO BE USED FOR ANY PURPOSE OR COMMUNICATED TO ANY OTHER PERSON WITHOUT WRITTEN PERMISSION FROM DART AEROSPACE LTD.	



Dart Aerospace Ltd.
1270 Aberdeen St
Hawkesbury, ON
K6A 1K7
Canada

Tel (613) 632-5200

PURCHASE ORDER

POHB044195



Supplier: MCM001-VU
McMaster-Carr Supply Co,
P.O. Box 7690
Chicago, IL 60680-7690 USA
Phone: 330 995 5500
Fax: 330 995 9600

Attention: N/A,

Ship To: 1270 Aberdeen Street
Hawkesbury
ON
K6A 1K7 Canada
Phone: 613-632-5200

PO No: POHB044195

PO Date: 8/2/19

Due Date: 8/6/19

**Purchase Order
Revision:**

Revision Date:

Ship-To Contact: Guerin, Kimberley
Phone: 613-632-5200 Ext: 298
kguerin@dartaero.com

Via: Ground

Pymt Terms: 2% 10 Net 30

Freight Terms:

Special Comments:

E-MAILED
2019-08-02

Items

Line Item	Job	Part	Supplier Part No	Description	Status	Account	Due Date	Order Quantity	Received Quantity	Balance	Unit Price (USD)	Extended Price
1		8739k93	4ft length	White Delrin Acetal Resin Bar 1-1/2" Thick, 1-1/2" Wide	Firmed	-	8/6/19	4 ft	0 ft	4 ft	\$17.81/ft	\$71.24
					X4							DP
												AUG 08 2019
2	198661	76055A23	76055A23	304 Cres Tape, 3" Wide x 9' Long D5597-3-3	Firmed	-	8/6/19	6 Ea	0 Ea	6 Ea	\$29.98/Ea	\$179.88
3	198659	30365T35		Swivel Eye & Fork D4405-1 receive pcs	Firmed	-	8/6/19	3 pcs	0 pcs	3 pcs	\$90.53/pcs	\$271.59
					X3							DP
												AUG 08 2019
4		98410A117	100/pk	Zinc Yellow Plated Steel External Retaining Ring for 3/8" OD.	Firmed	-	8/6/19	100 Ea	0 Ea	100 Ea	\$0.1074/Ea	\$10.74

Grand Total: \$533.45



Dart Aerospace Ltd.
1270 Aberdeen St
Hawkesbury, ON
K6A 1K7
Canada

Tel (613) 632-5200

PURCHASE ORDER

POHB044195



Order Notes

Procurement Quality Clauses

A005 RIGHT OF ENTRY

A016 PERSONNEL QUALIFICATION

A026 CERTIFICATION OF MATERIAL CONFORMANCE

A032 DOCUMENT SPECIAL REQUIREMENTS

A033 STATEMENT OF CONFORMITY/TEST RECORDS FOR NAS, AN and MS FASTENERS

A040 NOTIFICATION OF QUALITY ESCAPE

A041 QUALITY MANAGEMENT SYSTEM

A042 DART NOTIFICATION BY SUPPLIER

A043 RETENTION OF QUALITY DOCUMENTS

A048 COUNTERFEIT PARTS AVOIDANCE, DETECTION, MITIGATION AND DISPOSITION PROGRAM

A049 SUPPLIER AWARENESS

Terms & Condition of Purchasing(Suppliers) and Procurement Quality Clauses are an integral part of our AS9100 requirements. To learn in detail, please visit www.dartaerospace.com for further explanation.

Plex 8/2/19 10:15 AM Dart.Guerin.Kimberley



200 Aurora Industrial Pkwy
Aurora OH 44202-8087
330-995-5500
cle.sales@mcmaster.com

Dart Aerospace Ltd
1270 Aberdeen St
Hawkesbury ON K6A 1K7
Canada
Attention: N/A

Purchase Order
POHB044195
Order Placed By
Kimberley Guerin
McMaster-Carr Number
8104502-01

Page 1 of 1
08/02/2019

Line	Product	Ordered	Shipped
2	76055A23 Stainless Steel Foil Tape, 3" Wide, 9 Feet Long	6 Each	6
3	30365T35 Eye-to-Clevis Swivel - Not for Lifting, 316 Stainless Steel, 5-3/4" Long	3 Each	3
4	98410A117 External Retaining Ring for 3/8" OD, Zinc Yellow-Chromate-Plated Spring Steel, Packs of 100	1 Pack	1

Certificate of compliance

This is to certify that the above items were supplied in accordance with the description and as illustrated in the catalog. Your order is subject only to our terms and conditions, available at www.mcmaster.com or from our Sales Department.

Sarah Weinberg
Compliance Manager

RECEIVED

AUG 06 2019

DART AEROSPACE LTD.



Dart Aerospace Ltd.
1270 Aberdeen St
Hawkesbury, ON
K6A 1K7
Canada

Tel (613) 632-5200

PURCHASE ORDER

POHB044195



Supplier: MCM001-VU
McMaster-Carr Supply Co,
P.O. Box 7690
Chicago, IL 60680-7690 USA
Phone: 330 995 5500
Fax: 330 995 9600

Attention: N/A,

Ship To: 1270 Aberdeen Street
Hawkesbury
ON
K6A 1K7 Canada
Phone: 613-632-5200

PO No: POHB044195

PO Date: 8/2/19

Due Date: 8/6/19

**Purchase Order
Revision:**

Revision Date:

Ship-To Contact: Guerin, Kimberley
Phone: 613-632-5200 Ext: 298
kguerin@dartaero.com

Via: Ground

Pymt Terms: 2% 10 Net 30

Freight Terms:

Special Comments:

E-MAILED
2019-08-02

Items

Line Item	Job	Part	Supplier Part No	Description	Status	Account	Due Date	Order Quantity	Received Quantity	Balance	Unit Price (USD)	Extended Price
1		8739k93	4ft length	White Delrin Acetal Resin Bar 1-1/2" Thick, 1-1/2" Wide	Firmed	-	8/6/19	4 ft	0 ft	4 ft	\$17.81/ft	\$71.24
					X4							DP
												AUG 08 2019
2	198661	76055A23	76055A23	304 Cres Tape, 3" Wide x 9' Long D5597-3-3	Firmed	-	8/6/19	6 Ea	0 Ea	6 Ea	\$29.98/Ea	\$179.88
3	198659	30365T35		Swivel Eye & Fork D4405-1 receive pcs	Firmed	-	8/6/19	3 pcs	0 pcs	3 pcs	\$90.53/pcs	\$271.59
					X3							DP
												AUG 08 2019
4		98410A117	100/pk	Zinc Yellow Plated Steel External Retaining Ring for 3/8" OD.	Firmed	-	8/6/19	100 Ea	0 Ea	100 Ea	\$0.1074/Ea	\$10.74
					103X							DP
												AUG 08 2019

Grand Total: \$533.45



Dart Aerospace Ltd.
1270 Aberdeen St
Hawkesbury, ON
K6A 1K7
Canada

Tel (613) 632-5200

PURCHASE ORDER

POHB044195



Order Notes

Procurement Quality Clauses

A005 RIGHT OF ENTRY
A016 PERSONNEL QUALIFICATION
A026 CERTIFICATION OF MATERIAL CONFORMANCE
A032 DOCUMENT SPECIAL REQUIREMENTS
A033 STATEMENT OF CONFORMITY/TEST RECORDS FOR NAS, AN and MS FASTENERS
A040 NOTIFICATION OF QUALITY ESCAPE
A041 QUALITY MANAGEMENT SYSTEM
A042 DART NOTIFICATION BY SUPPLIER
A043 RETENTION OF QUALITY DOCUMENTS

A048 COUNTERFEIT PARTS AVOIDANCE, DETECTION, MITIGATION AND DISPOSITION PROGRAM
A049 SUPPLIER AWARENESS

Terms & Condition of Purchasing(Suppliers) and Procurement Quality Clauses are an integral part of our AS9100 requirements. To learn in detail, please visit www.dartaerospace.com for further explanation.

Plex 8/2/19 10:15 AM Dart.Guerin.Kimberley

200 Aurora Industrial Pkwy
Aurora OH 44202-8087
330-995-5500
cle.sales@mcmaster.com

Dart Aerospace Ltd
1270 Aberdeen St
Hawkesbury ON K6A 1K7
Canada
Attention: N/A

Purchase Order
POHB044195

Order Placed By
Kimberley Guerin

McMaster-Carr Number
8104502-01

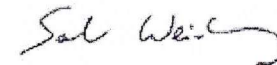
Page 1 of 1

08/02/2019

Line	Product	Ordered	Shipped
2	76055A23 Stainless Steel Foil Tape, 3" Wide, 9 Feet Long	6 Each	6
3	30365T35 Eye-to-Clevis Swivel - Not for Lifting, 316 Stainless Steel, 5-3/4" Long	3 Each	3
4	98410A117 External Retaining Ring for 3/8" OD, Zinc Yellow-Chromate-Plated Spring Steel, Packs of 100 <i>Rec'd 103X</i>	1 Pack	1

Certificate of compliance

This is to certify that the above items were supplied in accordance with the description and as illustrated in the catalog. Your order is subject only to our terms and conditions, available at www.mcmaster.com or from our Sales Department.



Sarah Weinberg
Compliance Manager

RECEIVED

AUG 06 2019

DART AEROSPACE LTD.



McMASTER-CARR®

Packing List

200 Aurora Industrial Pkwy
Aurora OH 44202-8087
330-995-5500
cle.sales@mcmaster.com

Dart Aerospace Ltd
1270 Aberdeen St
Hawkesbury ON K6A 1K7
Canada
Attention: N/A

Purchase Order
POHB044195
Order Placed By
Kimberley Guerin

McMaster-Carr Number
8104502-02

Page 1 of 1
08/02/2019

Line	Product	Ordered	Shipped
1	8739K93 White Delrin® Acetal Resin Bar, 1-1/2" Thick, 1-1/2" Wide, 4 Feet Length	4 Feet	4

Certificate of compliance

This is to certify that the above items were supplied in accordance with the description and as illustrated in the catalog. Your order is subject only to our terms and conditions, available at www.mcmaster.com or from our Sales Department.

Sarah Weinberg
Sarah Weinberg
Compliance Manager

DAS
81
9-89

RECEIVED

AUG 07 2019

DART AEROSPACE LTD.